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D3459-3

Job Sheet 179701



Part No: D3459-3

Job Qty: 12 ea

Part Name: Float Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev: A New Issue 06-01-06 JLM IPP Rev: B waterjet 06-12-06 ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	12 pcs		7/18/18	0.01	0.54	Waterjet1		SC 8/10/18
120	QC	12 pcs		7/18/18	0.00	0.00	QC8		38
130	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3		08/13/18 18-7-18
140	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		DAS 21 JUL 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.7440 sf (.062 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	1	40	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Float Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256	0.257	
2	Float Step Mounting Plate	2.715inches ± 0.010	2.725 2.705	2.718	
3	Float Step Mounting Plate	0.403inches ± 0.010	0.413 0.393	0.406	
4	Float Step Mounting Plate	0.125inches ± 0.010	0.135 0.115	0.127	
5	Float Step Mounting Plate	0.063inches ± 0.010	0.073 0.053	0.065	
6	Float Step Mounting Plate	0.839inches ± 0.010	0.849 0.829	0.840	
7	Float Step Mounting Plate	0.188inches ± 0.010	0.198 0.178	0.188	

Work Order update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I